



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 176034



Part No: D4775-041

Job Qty: 6 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/16/18

Job Tracking No:

Due Date: 4/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/20/18	4/20/18	0.00	0.00	Start Up Stores/Pkg-1		APR 30 2018
110	Packaging	6 pcs	4/20/18	4/20/18	0.00	0.00	Packaging1-5		APR 30 2018
120	Small Fab	6 pcs	4/20/18	4/20/18	0.00	2.49	Small Fab-7		DAS 38
130	QC	6 pcs	4/20/18	4/20/18	0.00	0.00	QC5		9-89
140	Packaging	6 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		MAY 01 2018
150	QC21-SA	6 Ea	4/20/18	4/20/18	0.00	0.00	QC21		MAY 01 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	12 Ea (2 ea)	90-Start up Operation	5041477
D4775-1	Strut Tube	6 Ea (1 ea)	90-Start up Operation	50524121x2 5065032
D4776-1	Basket Strut Clevis	6 Ea (1 ea)	90-Start up Operation	5061481
D4776-5	Spacer	24 Ea (4 ea)	90-Start up Operation	50524121x2
D4777-1	Rod End Bearing	6 Ea (1 ea)	90-Start up Operation	5057403x1 3065 339 x20
MS21042L3	Nut	12 Ea (2 ea)	90-Start up Operation	5057199
MS21209-F615	Heli-Coil	6 Ea (1 ea)	90-Start up Operation	5006702
				5012000 5065030

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	12	209	0
	D4775-1	6	22	0
	D4776-1	6	24	0
	D4776-5	24	64	0
	D4777-1	6	26	0
	MS21042L3	12	2,142	0
	MS21209-F615	6	72	0



Container No: S066869



Part: D4775-041

Job No: 176034

Serial No/Batch: S066869

Revision:

Inspector:

DART Aerospace Ltd.
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Date: 04/30/18

Part Specifications

Specifications could not be found.

Plex 4/30/18 9:00 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002916	S066853	AN3-10A	Bolt	S041477	ST349	12
002916	S052421	D4775-1	Strut Tube	Fm138184.81	ST357	2
002916	S066855	D4775-1	Strut Tube	s065032	ST357	4
002916	S066854	D4776-1	Basket Strut Clevis	s064489	ST114	6
002916	S057403	D4776-5	Spacer	S057400	ST115	4
002916	S066856	D4776-5	Spacer	s065339	ST115	20
002916	S066857	D4777-1	Rod End Bearing	s057199	ST115	6
002916	S066858	MS21042L3	Nut	s006902	ST303	12
002916	S006930	MS21209-F615	Heli-Coil		GA014	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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